# MOS INTEGRATED CIRCUIT **μPD6144**

# CMOS LSI FOR 6 lines × 16 columns CHARACTER DISPLAY ON SCREEN

www.patasheethil.com The µPD6144 CMOS LSI for on-screen character display allow the time of day, channel numbers, chapter numbers, etc. to be displayed on a television screen when used in combination with a microprocessor within a television set or video disk unit. In a video camera or a VTR (video tape recorder), this LSI allow the time of day, date, etc. to be recorded overlapping the video signals.

> Characters are displayed in a 6-by-9 dot pattern with no space between characters. It is thus possible to display graphics or Japanese kanji characters by combining two or more characters. The μPD6144C-001 and μPD6144G-101 are identical in character format. They differ only in package type, the former being a 16-pin DIP (Dual Inline Package) and, the latter, a 16-pin SOP (Small Out-line Package).

#### **FEATURES**

Number of characters displayed: 6 lines x 16 columns

 Number of character types: 64

Any one of 2H, 4H, 6H and 8H per dot can be selected. Character size: Character color: Any one of 8 colors can be selected for each character.

No background, black fringe, square background, or solid background select-Background:

able for each image (for square background and solid background, any one

of 8 colors is selectable)

Dot matrix: 6-by-9 dot pattern with no space between characters

Blink: Blink ratio is selectable at 1:1, 1:3, or 3:1.

Can be output in vertical direction for each line Mask pulse: (Code Option)

 Double-speed scan TV mode Switching of the vertical-scan lines counter adapts to a system in which one

adaptation: (Code Option) field contains 525 scan lines.

8-bit serial input format Interface with microprocessor:

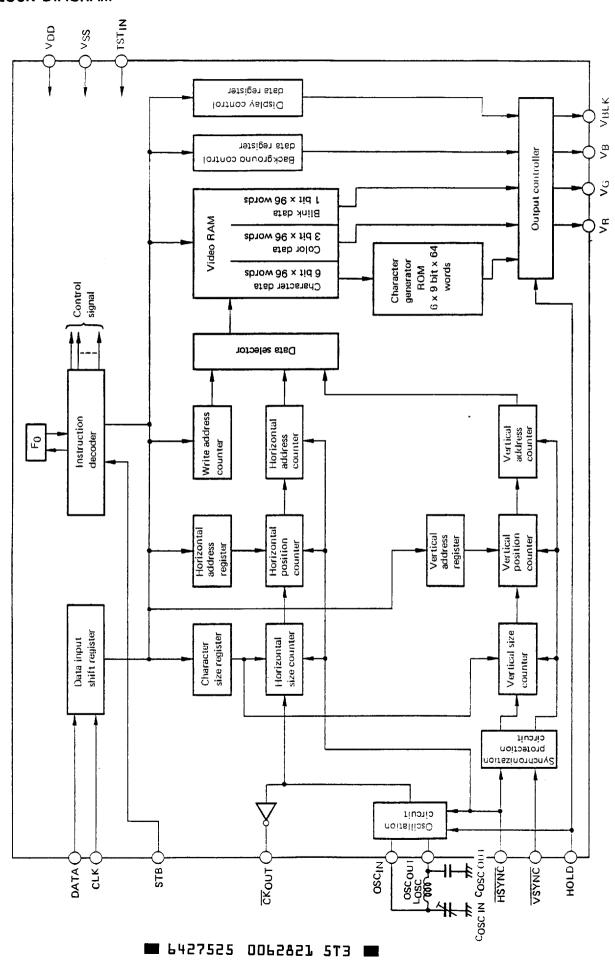
+5 V single power supply Power supply:

Low-power-consumption CMOS Construction:

# ORDERING INFORMATION

PART NUMBER	PACKAGE
μPD6144C-001	16-pin plastic DIP (300 mil)
μPD6144G-101	16-pin plastic SOP (375 mil)

# **BLOCK DIAGRAM**



# ABSOLUTE MAXIMUM RATINGS (Ta = 25 °C)

Supply Voltage	$V_{DD}-V_{SS}$	7	٧
Input Voltage	VIN	$V_{DD} + 0.3 > V_{IN} > V_{SS} - 0.3$	V
Output Voltage	Vout	$V_{DD} + 0.3 > V_{OUT} > V_{SS} - 0.3$	V
Operating Temperature	$T_{opt}$	-20 to +75	°C
Storage Temperature	$T_{stg}$	-40 to +125	°C
Output Current	10	±5	mΑ

# RECOMMENDED OPERATING RANGE

CHARACTERISTIC	SYMBOL	MIN.	TYP.	MAX.	UNIT
Supply Voltage	V <sub>DD</sub> -V <sub>SS</sub>	4.5	5.0	5.5	٧
Oscillation Frequency	fosc	4.0		7.0	MHz
Operating Temperature	Topt	-10	+25	+60	°C

# **ELECTRICAL CHARACTERISTICS**

 $(T_a = 25 \,^{\circ}C, V_{DD} = 5.0 \, \text{V}, V_{SS} = 0 \, \text{V}, L_{osc} = 39/56 \, \mu\text{H}, C_{osc} \, \text{OUT} = 30 \, \text{pF}, C_{osc} \, \text{IN} = 5 \, \text{to} \, 30 \, \text{pF})$ 

CHARACTERISTIC	SYMBOL	MIN.	TYP.	MAX.	UNIT	TEST CONDITION
Supply Voltage	V <sub>DD</sub> -V <sub>SS</sub>	4.5	5.0	5.5	٧	f <sub>OSC</sub> = 7.0 MHz
Current Consumption	ססו			10	mA	
Control Input H-level Voltage	V <sub>IH</sub>	2.4			V	
Control Input L-level Voltage	VIL			0.8	V	
Synchronization Signal Input H-level Voltage	V <sub>IH</sub>	2.4			٧	
Synchronization Signal Input L-level Voitage	V <sub>IL</sub>			0.8	٧	·
Signal Output H-level Voltage	v <sub>oh</sub>	4.5			٧	I <sub>OH</sub> = -1.0 mA
Signal Output L-level Voltage	VOL			0.5	٧	I <sub>OL</sub> = 1.0 mA
Clock Output H-level Voltage	Voн	4.5			V	1 <sub>OH</sub> = -0.5 mA
Clock Output L-level Voltage	VOL			0.5	V	IOL = 0.5 mA
Hold Signal Input H-level Voltage	VHHOLD	4.5			V	
Hold Signal Input L-level Voltage	VLHOLD	:		2.5	V	

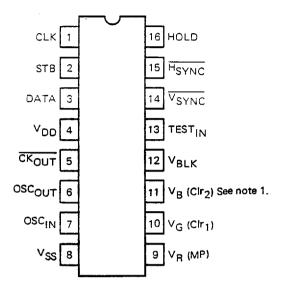
 Note: Control input
 DATA, CLK, STB

 Synchronization signal input
 HSYNC, VSYNC

 Signal output
 VR, VG, VB, VBLK

**■** 6427525 0062822 43T **■** 

# CONNECTION DIAGRAM (Top View)



#### Notes:

- Characters in parentheses indicate that the terminal is used with a mask-pulse code option: in that case, terminal No. 9 (V<sub>R</sub>) is the mask-pulse input, and terminals Nos. 10 (V<sub>G</sub>) and 11 (V<sub>B</sub>) are character outputs.
   Terminal No. 9 is usually selected as the character output.
- 2. CONNECTION DIAGRAM above applies to both the 16-pin DIP (μPD6144C-xxx) and 16-pin mini-flat package (μPD6144G-xxx).
- 3. The  $\mu$ PD6143C-xxx and  $\mu$ PD6143G-xxx (2 lines x 16 characters on screen) are also identical in terminal layout.

# PIN DESCRIPTION

Symbol	Terminal Name	Description
V <sub>DD</sub>	Power supply terminal	For supply of +5 V power
V <sub>SS</sub>	Ground terminal	Connects to system ground.
DATA	Serial data input terminal	Input terminal for control data. Data is read via this terminal in synchronization with the clock applied to the CLK terminal.
CLK	Clock input terminal	Input terminal for data reading clock. Data applied to the DATA terminal is read at each rising edge of the clock signal on this terminal.
STB	Strobe input terminal	Input terminal for the strobe signal generated after input of serial data. Eight data bits are read at each rising edge of the pulse applied to the STB terminal. If the eight bits are character data, the data address is incremented by one at the falling edge of each pulse.
OSC <sub>IN</sub> OSC <sub>OUT</sub>	Oscillation terminal	Terminal that connects to an oscillation capacitor and coil.
Hsync	Horizontal synchronization signal input terminal	Input terminal for horizontal synchronization signal. Oscillation occurs when $\overline{H_{SYNC}}$ is high, being synchronized with the rising edge of $\overline{H_{SYNC}}$ . Input data when this signal is active low.
V <sub>SYNC</sub>	Vertical synchronization signal input terminal	Input terminal for vertical synchronization signal. Input data when this signal is active low.
See Note.  VR  VG  VB	Character signal output terminals	Output terminals for character data that corresponds to R (red), G (green), and B (blue). These signals are active-high.
V <sub>BLK</sub>	Blanking signal output terminal	Output terminal for the blanking signal used to cut the video signal. This signal is active-high.
СКоит	Clock output terminal	Inverted OSC OUT terminal. To connect another type of on-screen IC in parallel with the $\mu\text{PD6144C-001}$ or $\mu\text{PD6144G-101}$ , connect this terminal to OSC <sub>IN</sub> of the other IC.
HOLD	Hold terminal	Oscillation stops at low level. In addition, $V_R$ , $V_G$ , $V_B$ , and $V_{BLK}$ outputs all go low. (Usually leave these outputs high.)
TESTIN	Test clock input terminal	Input terminal for test clock. (Usually connect this terminal to V <sub>SS</sub> .)

Note: If terminal No. 9 ( $V_R$ ) is used as the mask pulse output terminal (MP) for a mask code option, characters are output via terminals Nos. 10 ( $Clr_1$ ) and 11 ( $Clr_2$ ).

In all other cases, characters are output via terminal No. 9.

#### Command Format

All control commands available with the  $\mu$ PD6144C-xxx or  $\mu$ PD6144G-xxx are in eight-bit serial input format. A command is executed by input of a strobe pulse after eight-bit serial data has been input.

Before starting a program, transmit the format reset command by setting "FR = 1" with the format selection command to release the test mode.

μPD6144C-xxx and μPD6144G-xxx Commands

Description	F <sub>0</sub>	D <sub>7</sub>	D <sub>6</sub>	D <sub>5</sub>	04	D <sub>3</sub>	D <sub>2</sub>	D <sub>1</sub>	0م
Display character data	. 0	0	0	c <sub>5</sub>	C <sub>4</sub>	C <sub>3</sub>	c <sub>2</sub>	C <sub>1</sub>	c <sub>o</sub>
Color blinking data for each character*	0	1	0	0	Ó	Blink	R	G	В
Character display line address	0	1	0	0	1	0	AR <sub>2</sub>	AR <sub>1</sub>	AR <sub>0</sub>
Character display column address	0	1	0	1	0	AC <sub>3</sub>	AC <sub>2</sub>	AC <sub>1</sub>	AC <sub>0</sub>
Background specification*	0	1	1	0	BS <sub>4</sub>	BS <sub>3</sub>	R <sub>b</sub>	G <sub>b</sub>	ВЬ
Write synchronization, smoothing on/off, and display on/off	0	1	1	1	0	0	D <sub>sync</sub>	SM	DO
Blinking and oscillation control	0	1	1	1	1	0	BL <sub>2</sub>	BL <sub>1</sub>	osc
Format selection	Х	1	1	1	1	1	1	F <sub>0</sub>	FR
Display-position vertical address	1	0	1	1	٧4	٧3	V <sub>2</sub>	V <sub>1</sub>	v <sub>o</sub>
Display-position horizontal address	1	1	1	0	H <sub>4</sub>	Н3	H <sub>2</sub>	H <sub>1</sub>	Но
Character size specification*	1	1	0	S <sub>5</sub>	S <sub>4</sub>	0	AR <sub>2</sub>	AR <sub>1</sub>	AR <sub>0</sub>
Test mode setting	1	1	1	1	0	Т3	Т2	Τ <sub>1</sub>	т <sub>0</sub>

Note: Change of commands due to use of a mask pulse (mask code option)

One character (color) output is invalid if a mask code option makes terminal No. 9 the mask pulse output terminal (MP). This requires that three commands (color/blinking data for each character command, background specification command, and character size specification command) be changed as follows:

Description	F <sub>0</sub>	D <sub>7</sub>	D <sub>6</sub>	D5	D <sub>4</sub>	D3	D <sub>2</sub>	D <sub>1</sub>	D <sub>0</sub>
Color/blinking data for each character	0	1	0	0	0	Blink	0	Crl <sub>1</sub>	Clr <sub>0</sub>
Background specification	0	1	1	0	8S <sub>4</sub>	BS3	0	Clr <sub>1</sub>	Clr <sub>0</sub>
Character size and mask pulse specification	1	1	0	MP	s <sub>4</sub>	0	AR <sub>2</sub>	AR <sub>1</sub>	AR <sub>0</sub>

Note: No command changes are necessary, however, for the mask code option that allows adaptation to a double-speed scan TV mode.

#### Format Selection and Format Resetting (Test Mode Releasing)

The  $\mu$ PD6144C-xxx or  $\mu$ PD6144G-xxx commands contain nine bits, but the shift registers for serial interfacing with external units accept only eight bits. Instructions are therefore divided into two banks (banks 0 and 1). Bank selection is performed by one bit of the format selection command.

Commands belonging to bank  $0 (F_0 = 0)$ 

- O Display character data
- Color/blinking data for each character
- Character display line address
- O Character display column address
- O Background specification
- O Write synchronization, smoothing on/off, and display on/off
- Blinking and oscillation control

Commands belonging to bank 1 ( $F_0 = 1$ )

- O Display-position vertical address
- Display-position horizontal address
- Character size specification

#### Format resetting (Test mode release)

Setting the FR bit of the format selection command to 1 releases the test command mode and thus resets the command contents mentioned below. No command can be accepted while the test command mode remains set. Before the start of a program, therefore, reset the existing format to release the test command mode.

#### Command that is reset:

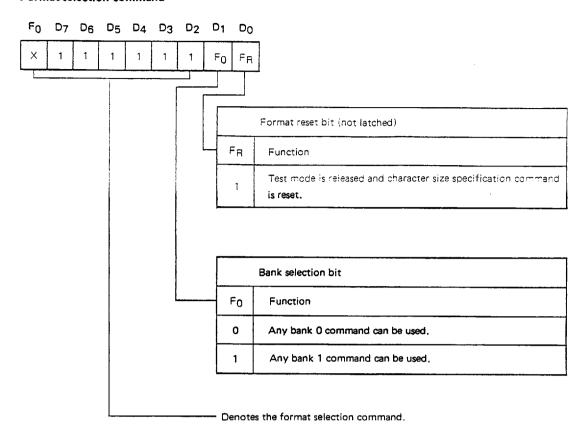
A command that properly sets the contents of all line-size registers (ARO to ARS) for (S5, S4 = 0, 0).

[The minimum size is specified for all lines.]

In addition, if a mask code option makes terminal No. 9 the mask pulse output terminal, the contents of all line-size registers (AR<sub>0</sub> to AR<sub>5</sub>) must be properly set to give  $(S_4 = 0)$ , so that no mask pulses are output from any line (MP = 0).

If the above command is to remain set and only the test command mode is to be released, use the test command mode release instruction (F<sub>0</sub>, D<sub>7</sub>, D<sub>6</sub>, D<sub>5</sub>, D<sub>4</sub>, D<sub>3</sub>, D<sub>2</sub>, D<sub>1</sub>, D<sub>0</sub>) = (1,1,1,1,0,0,0,0,0,0)

#### Format selection command

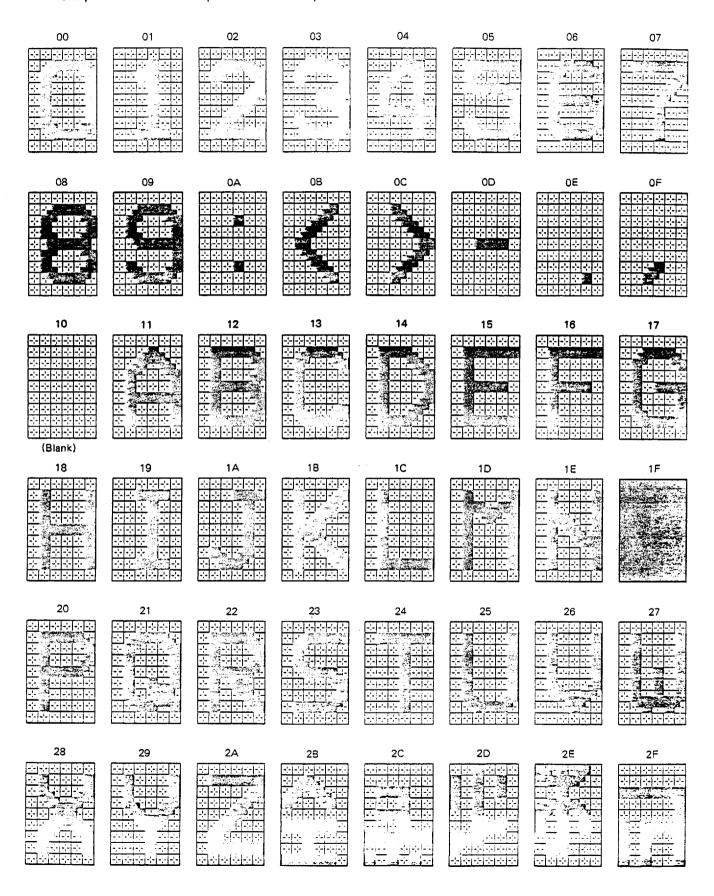


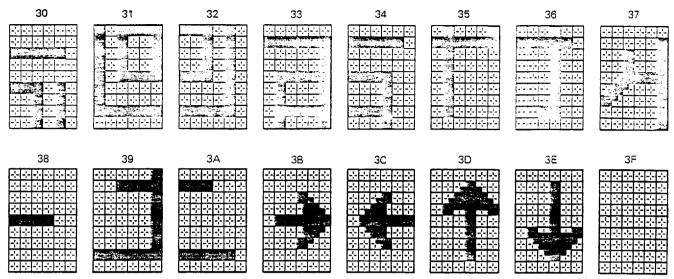
#### μPD6144C-001 and μPD6144G-101 Character Patterns

The  $\mu$ PD6144C-001 and  $\mu$ PD6144G-101 display 64 character patterns on a television screen. With a mask code option, it is also possible to change any character pattern. Code 3FH however, cannot be assigned to any character pattern, because this code remains fixed in a display OFF state at all times.

The  $\mu$ PD6144C-001 and  $\mu$ PD6144G-101 display exactly the same character patterns.

# Character patterns available with $\mu$ PD6144C-001 and $\mu$ PD6144G-101





Display Off
Data
(No character pattern
can be entered.)

#### Character Display

A maximum of 96 characters per image can be displayed in a 6-line x 16-column format, as shown below.

AC3,AC2,AC1,	AC0	0000	0001	0010	0011	0100	0101	0110	0111	1000	1001	1010	1011	1100	1101	1110	1111
	000																
	001																
AR2,AR1,AR0	010													i			
AA2,AA1,AA0	011												:			1	
	100															,	
	101															ĺ	

#### Display Character Data Writing and Color Blinking Data for Each Character Writing

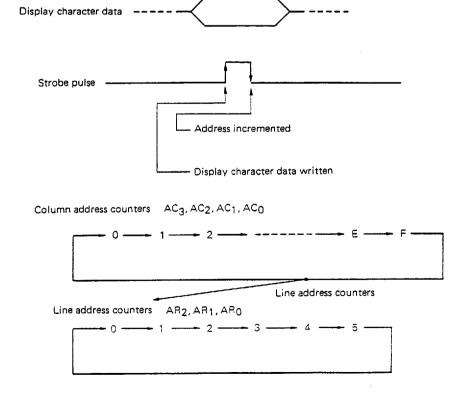
Data write addresses can be set directly into the address counter using the character-display line address command and character-display column address command.

After setting write addresses, input color and blinking data for each character using the color blinking data for each character command. The data are then stored in an internal register.

Following the above data input operation, input display character data using the display character data command. The color and blinking data that has been stored in an internal register are then written to the video RAM, together with the input display character data, at the rising edge of the strobe pulse that is input at the end of the display character data command.

Write addresses are incremented, as shown below, at the falling edge of each strobe pulse generated when display character data is input.

To write character data in succession without changing the color or blinking data, input only the display character data command.



Example: Writes the following data in the area of line O/column 0 to line O/column F:

Character colors	В	В	В	8	В	R	R	R	R	Ĥ	R	G	G	G	G	G
R: Red, G: Green, B: Blue																
Character blinking	OFF	OFF	OFF	ON	OFF	OFF	OFF	OFF	OFF							
Display characters	0	1	2	3	4	5	6	7	8	9	9	9	9	9	9	9

Set line 0 using the character display line address command. Set column 0 using the character display column address command. Set "blue" and "blinking off" using the color blinking data for each character data command. Set data "0" using the display character data command. Set data "1" using the display character data command. Set data "2" using the display character data command. Set "blue" and "blinking on" using the color blinking data for each character data command. Set data "3" using the display character data command. Set data "4" using the display character data command. Set "red" and "blinking on" using the color blinking data for each character data command. Set data "5" using the display character data command. Set data "6" using the display character data command. Set data "7" using the display character data command. Set data "8" using the display character data command. Set data "9" using the display character data command. Set data "9" using the display character data command.\* Set "green" and "blinking off" using the color blinking data for each character data command.

# Set data "9" using the display character data command.

Set data "9" using the display character data command.\*

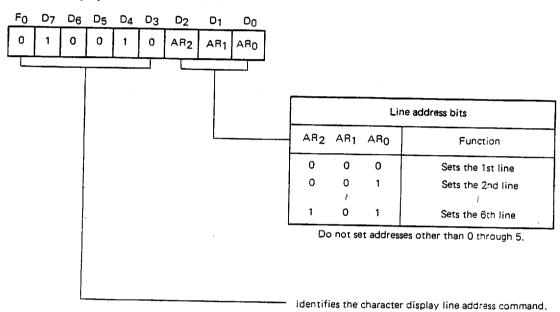
Set data "9" using the display character data command.\*

Set data "9" using the display character data command.\*

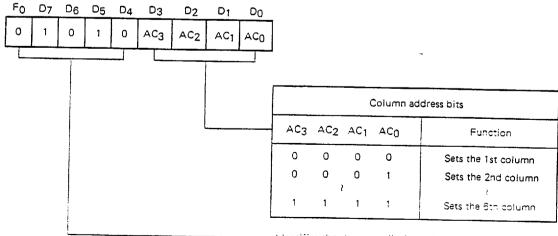
Set data "9" using the display character data command.\*

\* Data is set simply by sending a strobe signal without eight-bit serial data.

# Character display line address command

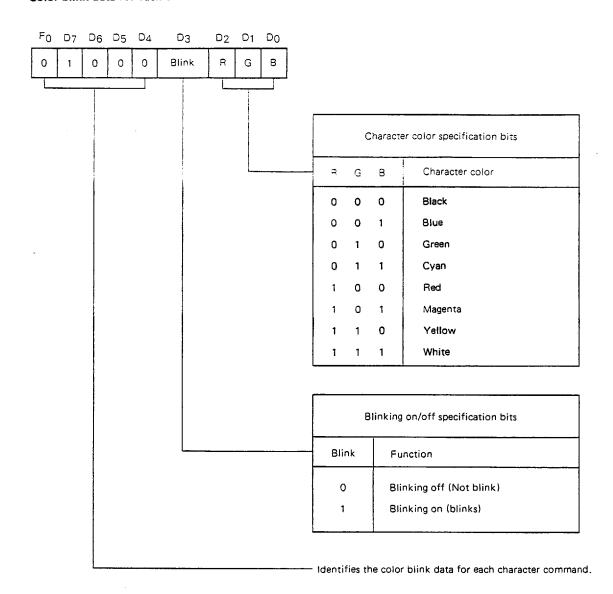


# Character display column address command

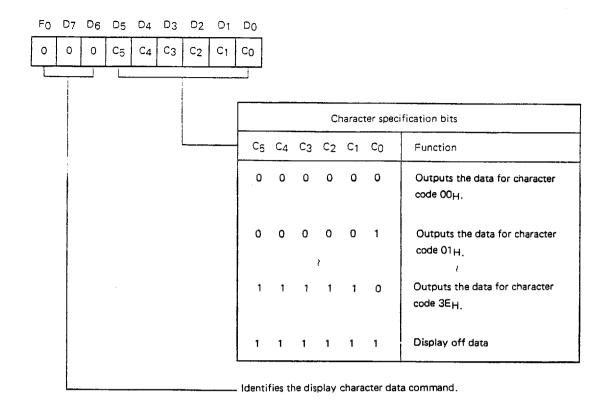


- Identifies the character display column address command.

# Color blink data for each character command



#### Display character data command



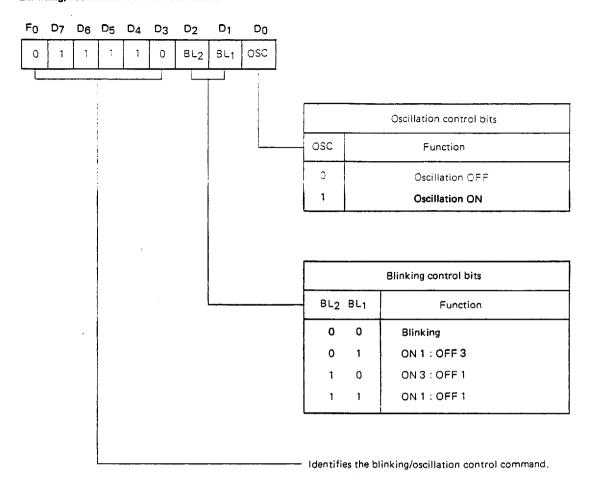
#### Oscillation Control

Because this IC allow oscillation to be turned on or off with the blinking/oscillation control command, power can be saved by stopping oscillation while no character display takes place. Character output remains executable even after oscillation has been stopped; to output characters in the oscillation off state, use the display control (display off) command in conjunction with the blinking/oscillation control command.

# Character Blinking

This IC allow character-by-character blinking with the blinking/oscillation control command. Use the color blinking data for each character command to specify the character(s) to be blinked. Select a blinking ratio of 1:1, 1:3, or 3:1. (A blinking cycle of approximately 1 second is equivalent to 64 times the vertical cycle.)

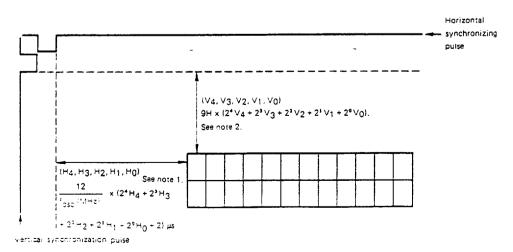
#### Blinking/oscillation control command



#### Character display addresses

The start addresses for character display are determined, as shown below, according to the values specified by the display-position vertical address command

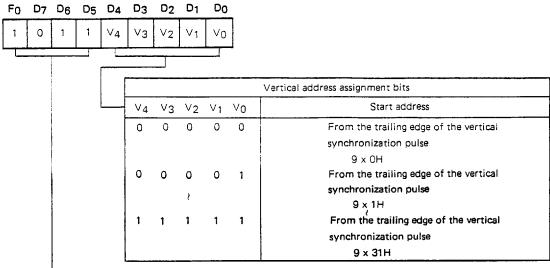
$$(F_0, D_7, D_6, D_5, D_4, D_3, D_2, D_1, D_0) = (1, 0, 1, 1, V_4, V_3, V_2, V_1, V_0)$$
  
and the display-position horizontal address command  
 $(F_0, D_7, D_6, D_5, D_4, D_3, D_2, D_1, D_0) = (1, 1, 1, 0, H_4, H_3, H_2, H_1, H_0)$ 



Notes:

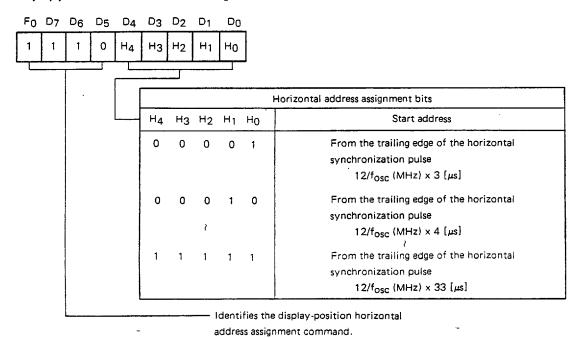
- 1. Do not use  $(H_4, H_3, H_2, H_1, H_0) = (0, 0, 0, 0, 0)$
- 2. If a mask code option is used to adapt to a double-speed scanning system 9H should be read to mean 18H.

#### Display-position vertical address assignment command



Identifies the display-position vertical address assignment command.

#### Display-position horizontal address assignment command

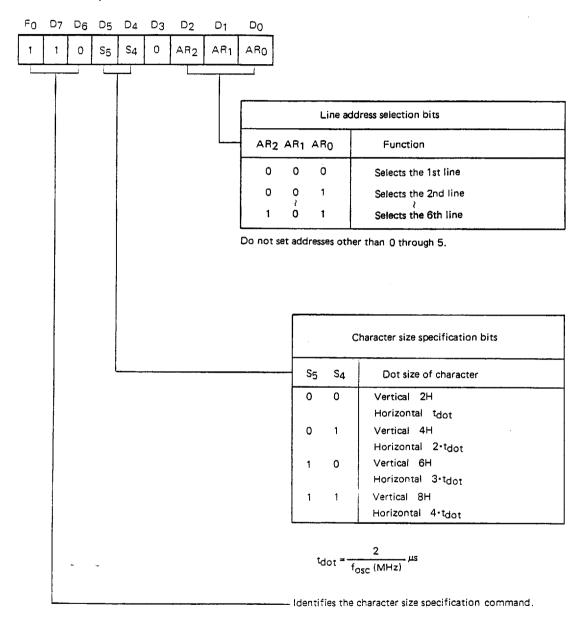


Note: Do not use (H<sub>4</sub>, H<sub>3</sub>, H<sub>2</sub>, H<sub>1</sub>, H<sub>0</sub>) = (0, 0, 0, 0, 0)

# **Character Size Specification**

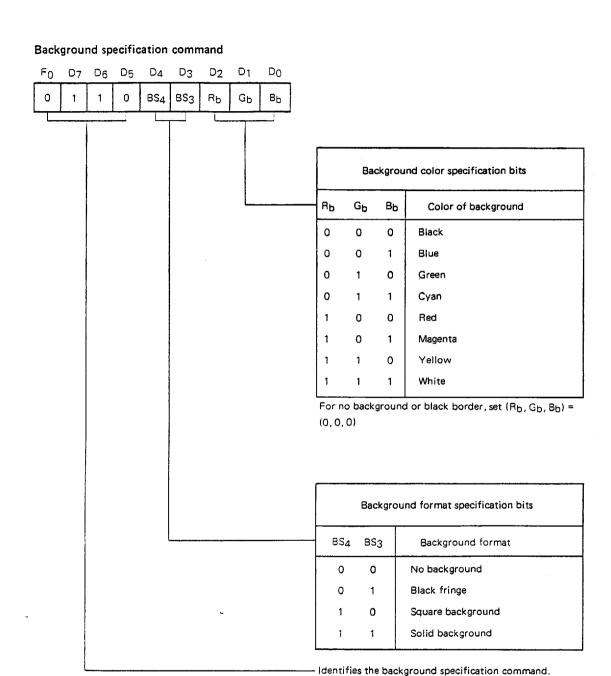
One dot by 2H, 4H, 6H, or 8H vertical dots can be specified as the character size for each line. Use the character size specification command to specify lines and their character sizes. Note, however, that only two character sizes, i.e., one dot by 2H and 4H, are available if the mask pulse function has been selected via a mask code option. (See the description of the mask pulse.)

#### Character size specification command

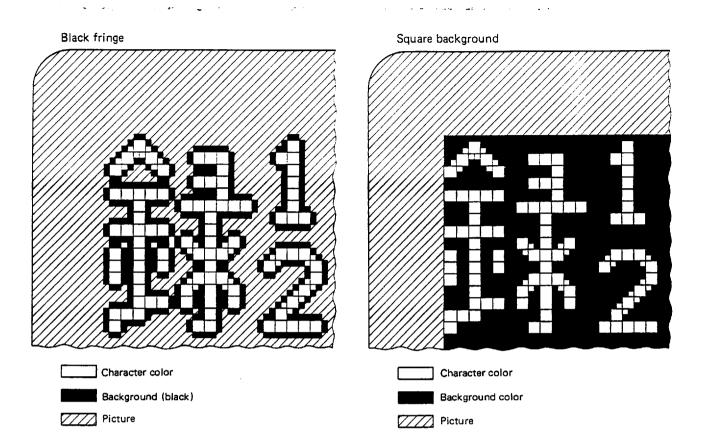


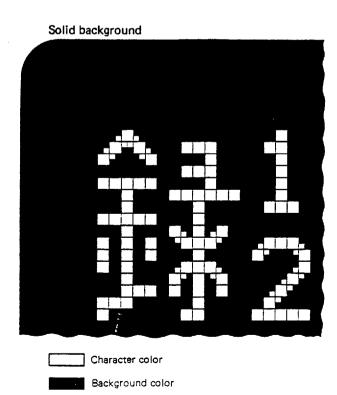
#### **Background Specification**

The background type and color can be specified for each image using the background specification command. The background types available are: no background, black fringe, square background, and solid background. The colors available are: black, blue, green, cyan, red, magenta, yellow, and white.



# Display format in each background mode



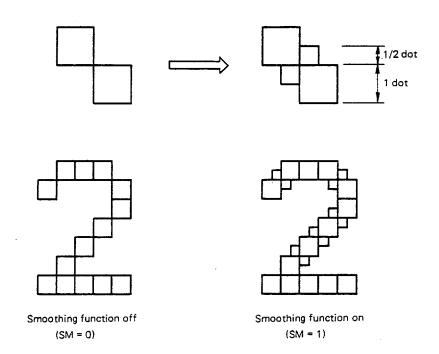


# Entire Display On/Off

Part of the display can be turned off by setting blanking data or display off data. The entire display can be turned on or off with the display, smoothing, and/or write synchronous control commands. If display off is specified with the display on/off command, no characters or background are output.

# **Smoothing Function**

In principle, this IC provide a display format of a 6-by-9 dot matrix. The SM bit of the display, smoothing, or write synchronous control command, however, activates the smoothing function. Where two dots meet only at the corners, as shown below, an extra dot is appended to give a resolution of 12 by 18 dots. The smoothing function is valid only for a specific character; it does not allow an extra dot to be appended between characters.



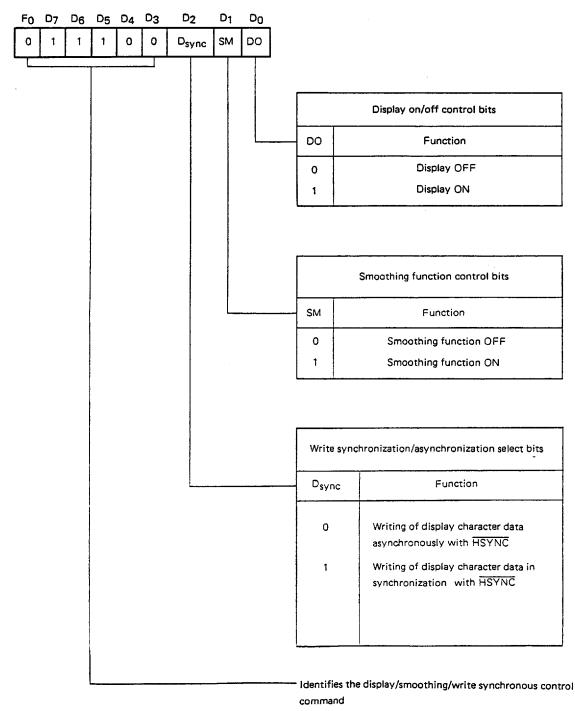
#### **Write Synchronous Control**

As described in the character display section, display character data can be written with just the display character data command after the initial write address has been set.

If characters are displayed on the screen via the display on/off control command bit, DO = 1, any write STB (strobe) signal subsequently input is implemented inside the IC in synchronization with  $\overline{HSYNC}$ , thus ensuring flickerless display even during data rewriting operations. Programming, therefore, should be carried out so that one or more  $\overline{HSYNC}$  signals are generated between the rising edge of the STB signal for the preceding display data and the rising edge of the first clock of the next display data.

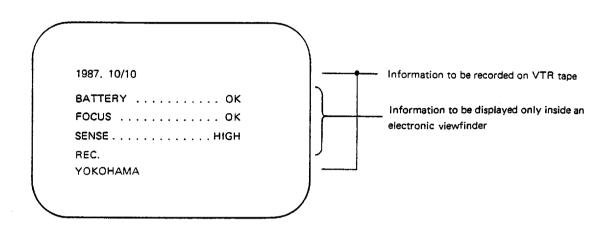
If no characters are displayed on the screen via the display on/off control command bit, DO = 0, or if display character data is written in asynchronously with  $\overline{HSYNC}$  via the write synchronization/asynchronization select bit (DSYNC = 0), the display character data is written regardless of the  $\overline{HSYNC}$  timing.

#### Display/smoothing/write synchronous control command

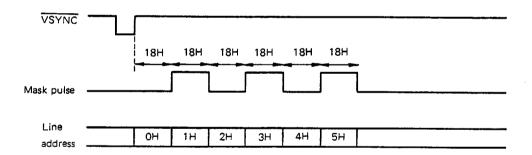


# Mask Pulse Function (Mask Code Option)

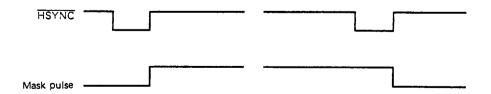
When used in a VTR camera, the on-screen ICs provide two types of information: information to be recorded on VTR tape (such as date, time, picture titles, etc.), and information to be displayed only inside an electronic view-finder (such as battery status, focus, sensitivity, and mode). To differentiate the two types of information, a mask option allows the VR terminal (terminal No. 9) to be used as the character-by-character signal output terminal.



Example: The mask pulse is to be output to line addresses 1H, 3H, and 5H in a character size of 2H/dot

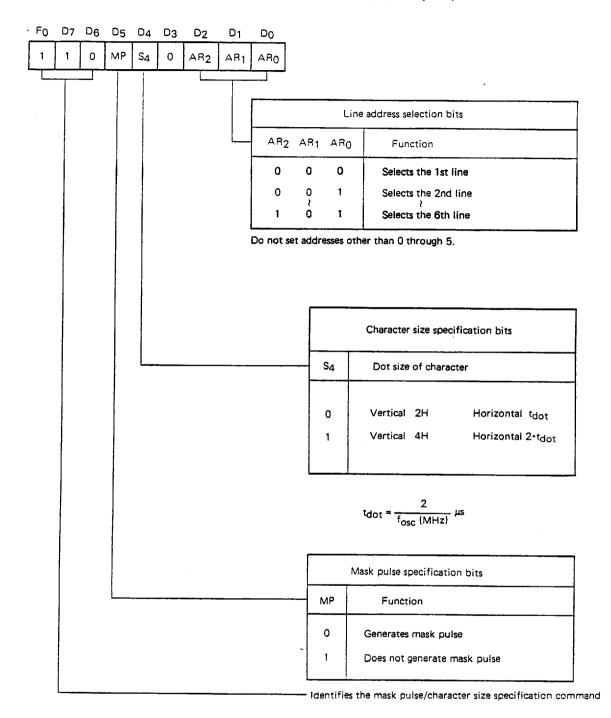


The leading and trailing edges of the mask pulse are synchronized with the trailing edge of HSYNC.



# Mask pulse/character size specification command

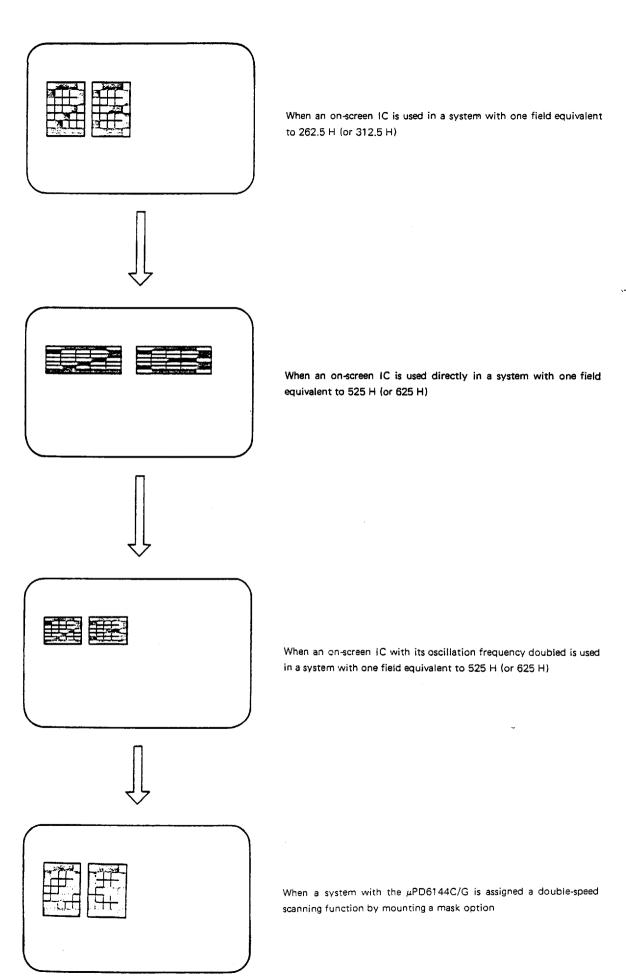
(Available only when the mask pulse function is selected via a mask code option)



#### Adaptation to a Double-Speed Scan TV (via a Mask Code Option)

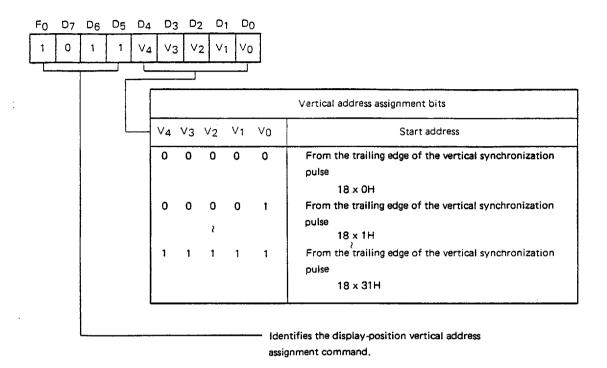
In general, if on-screen ICs are used in a television set with a double-speed scanning function, character output is doubled in width, halved in height, and halved in time lag (with respect to the vertical synchronization pulse) in comparison with conventional scanning in the NTSC and PAL systems. This is because the number of scan lines per field is twice, and the time required per horizontal scan is half, that of a conventional NTSC or PAL set. Although the character width can be adjusted according to the oscillation frequency (but the maximum permissible value of fosc is 7.0 MHz), neither the character height nor the vertical position can be changed because they are automatically determined by the number of horizontal scan lines.

The  $\mu$ PD6144 is therefore designed so that the character height and vertical position can be changed by inserting a single stage of 1/2-cycle dividers in the vertical address counter section using a mask code option. This, however, involves the following changes to the display-position vertical address assignment command and the character size specification command:



# Display-position vertical address assignment command

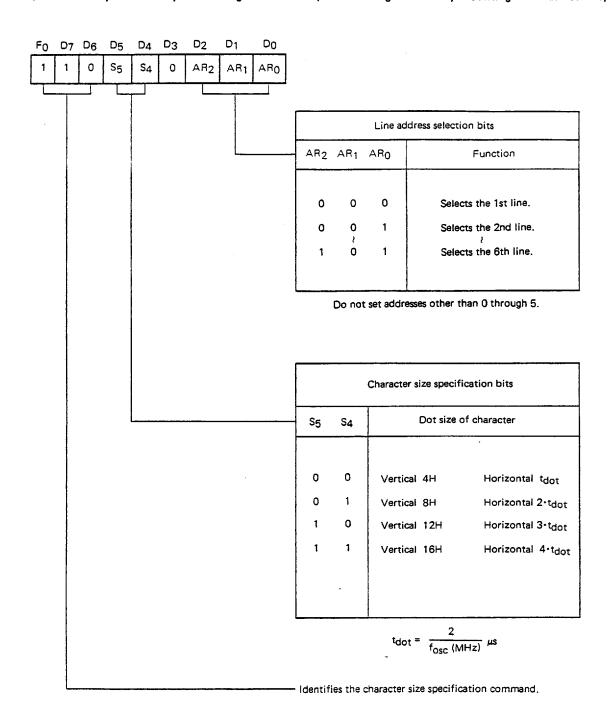
(Available only when the system is assigned a double-speed scanning function by mounting of a mask code option)



Note: The  $\mu$ PD6144C-001 and  $\mu$ PD6144G-101 ICs are not the products coded for the double-speed scanning function.

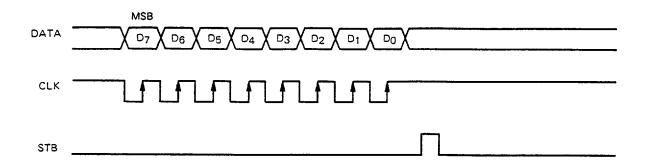
# Character size specification command

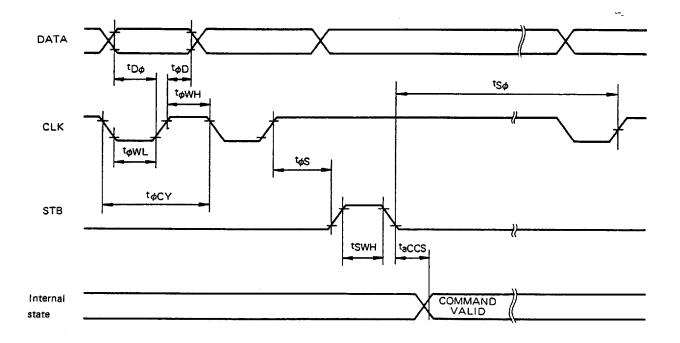
(Available only when the system is assigned a double-speed scanning function by mounting of a mask code option)

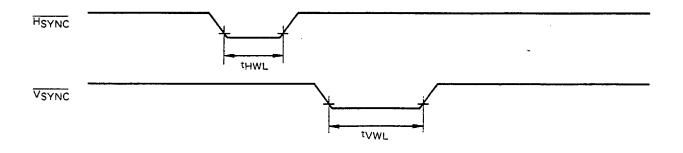


# Conditions recommended for operation timing (T<sub>a</sub> = 25 $^{\circ}$ C, V<sub>DD</sub> - V<sub>SS</sub> = 5.0 V)

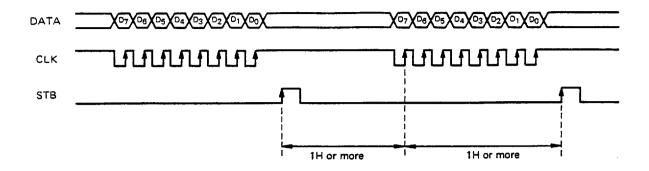
CHARACTERISTIC	SYMBOL	CONDITION	MIN.	TYPE	MAX.	UNIT
Minimum setup time	tDφ		200			ns
Minimum hold time	tφD		200			ns
Minimum clock width at low level	<sup>t</sup> ø₩L		700			ns
Minimum clock width at high level	<sup>t</sup> ø₩H		700		,	ns
Minimum clock-to-strobe time	<sup>t</sup> øs		400			ns
Minimum strobe width at high level	†SWH		1			μς
Command execution delay time	taCCS		1			μς
Clock cycle	tφCY		1.6			μs
Minimum strobe-to-clock time	tSφ	During display off	4		-	μς
Minimum VSYNC width at low level	tVWL		4			μs
Minimum HSYNC width at low level	tHWL		4			μs



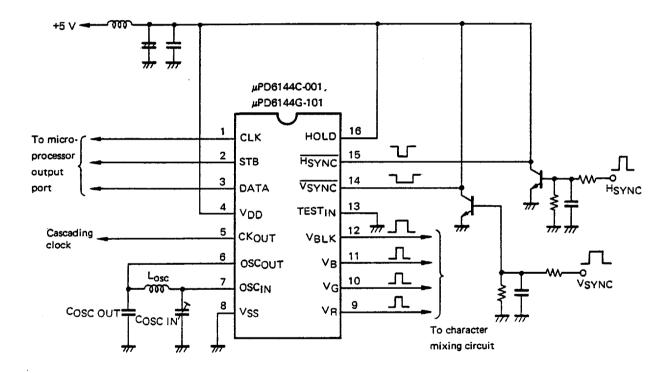




Note: When display character data is to be written in synchronization with HSYNC (i.e., when display on (DO = 1) is desired for D<sub>SYNC</sub> = 1), carry out programming so that the following conditions are satisfied:

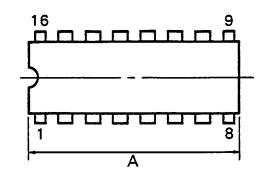


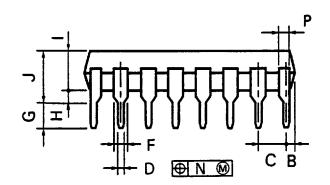
# Application circuit configuration

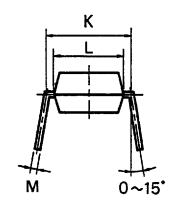


# μPD6144C-001

# 16-pin plastic DIP (300 mil)







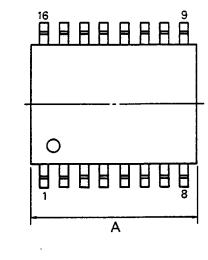
P16C-100-300B

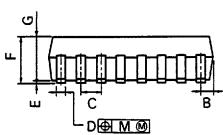
# **NOTES**

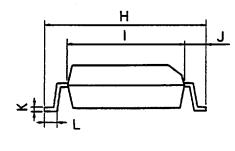
- Each lead centerline is located within 0.25 mm (0.01 inch) of its true position (T.P.) at maximum material condition.
- 2) Item "K" to center of leads when formed parallel.

ITEM	MILLIMETERS	INCHES
Α	20.32 MAX.	0.800 MAX.
В	1.27 MAX.	0.050 MAX.
С	2.54 (T.P.)	0.100 (T.P.)
D	0.50 ±0.10	0.020 -0.004
F	1.1 MIN.	0.043 MIN.
G	3.5 <sup>±0.3</sup>	0.138 <sup>±0.012</sup>
Н	0.51 MIN.	0.020 MIN.
ŧ	4.31 MAX.	0.170 MAX.
J	5.08 MAX.	0.200 MAX.
K	7.62 (T.P.)	0.300 (T.P.)
L	6.5	0.256
М	0.25 +0.10	0.010 -0.003
N	0.25	0.01
Р	1.1 MIN.	0.043 MIN.

# 16-pin plastic SOP (375 mil)







P16GM-50-375B

# NOTE

Each lead centerline is located within 0.12 mm (0.005 inch) of its true position (T.P.) at maximum material condition.

ITEM	MILLIMETERS	INCHES
Α	10.46 MAX.	0.412 MAX.
В	0.78 MAX.	0.031 MAX.
С	1.27 (T.P.)	0.050 (T.P.)
D	0.40 - 0.05	0.016 - 0.003
Ε	0.1-0.1	0.004-0.008
F	2.9 MAX.	0.115 MAX.
G	2.50	0.098
Н	10.3 <sup>±0.3</sup>	0.406-0.013
1	7.2	0.283
J	1.6	0.063
К	0.15+0.10	0.006-0.002
L	0.8 <sup>±0.2</sup>	0.031-0.009
М	0.12	0.005